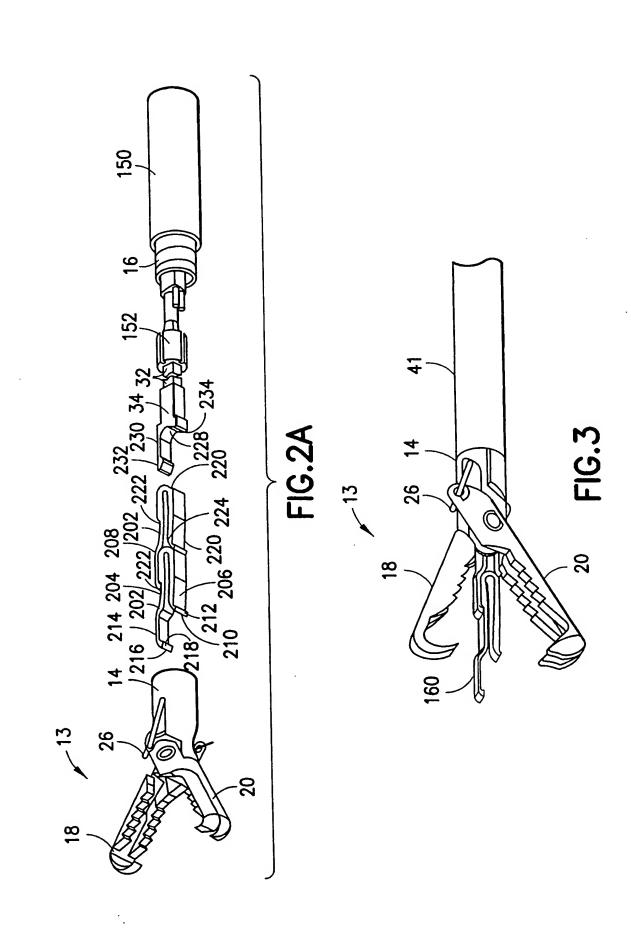
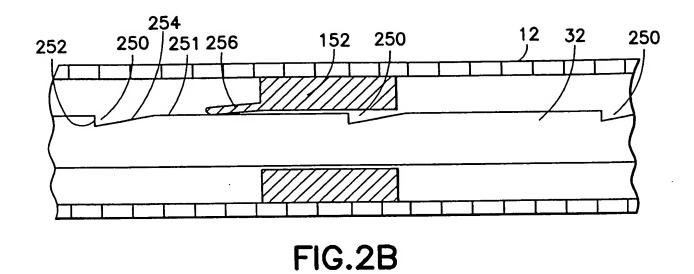
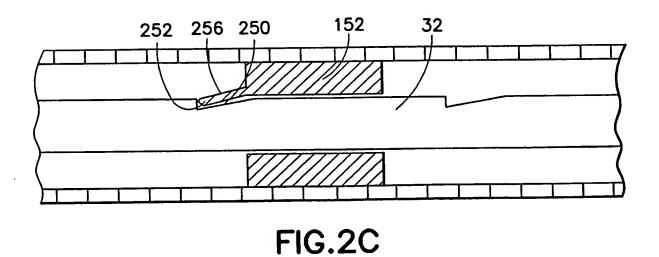
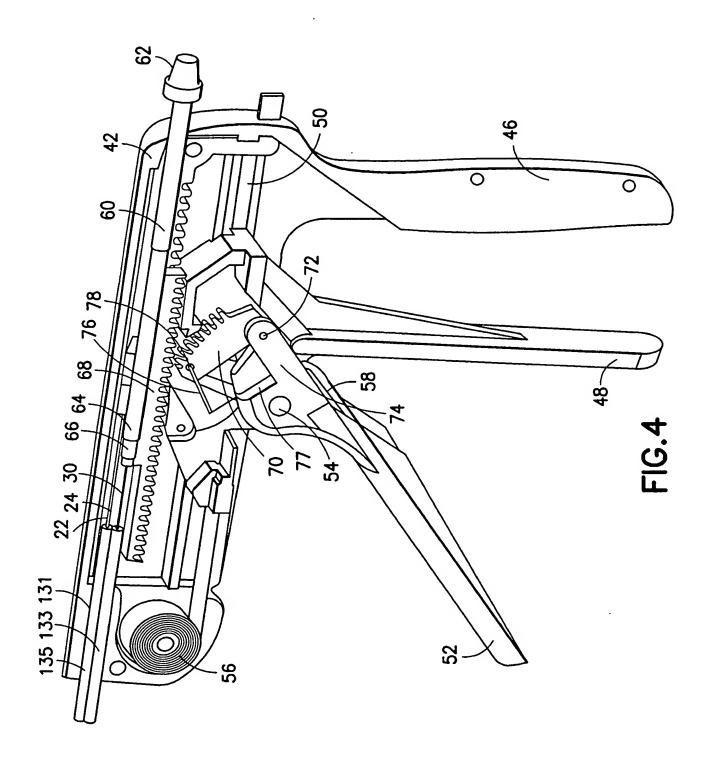


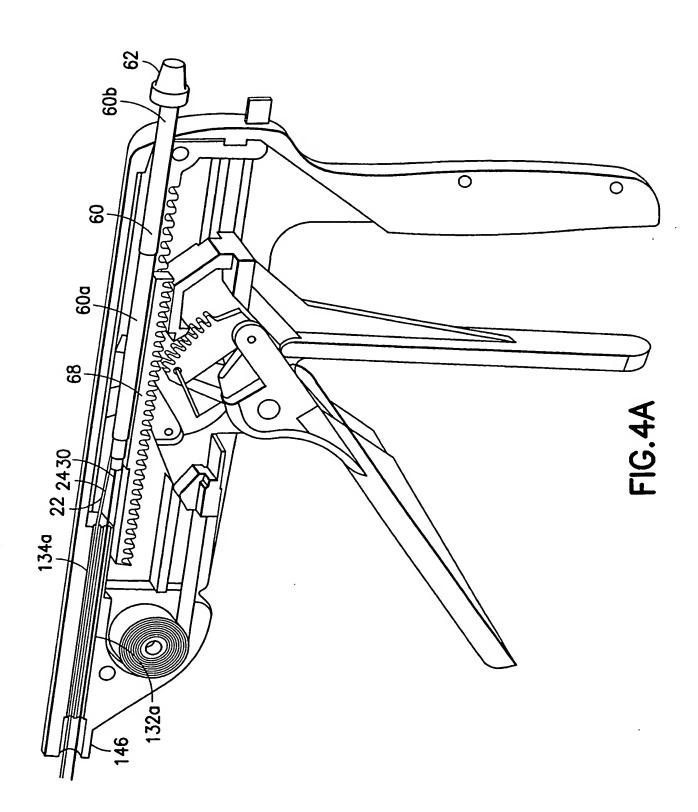
FIG.2

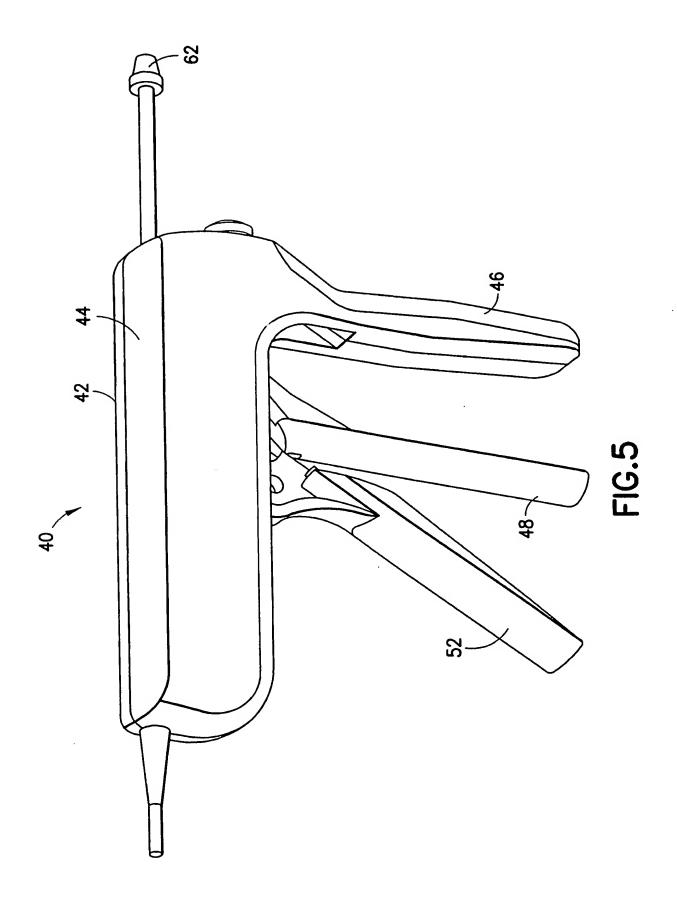


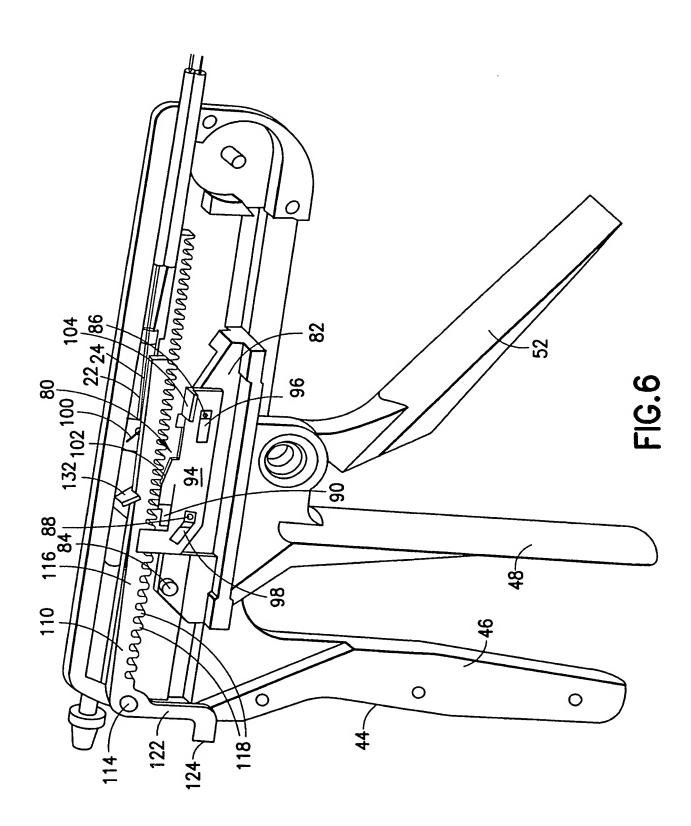


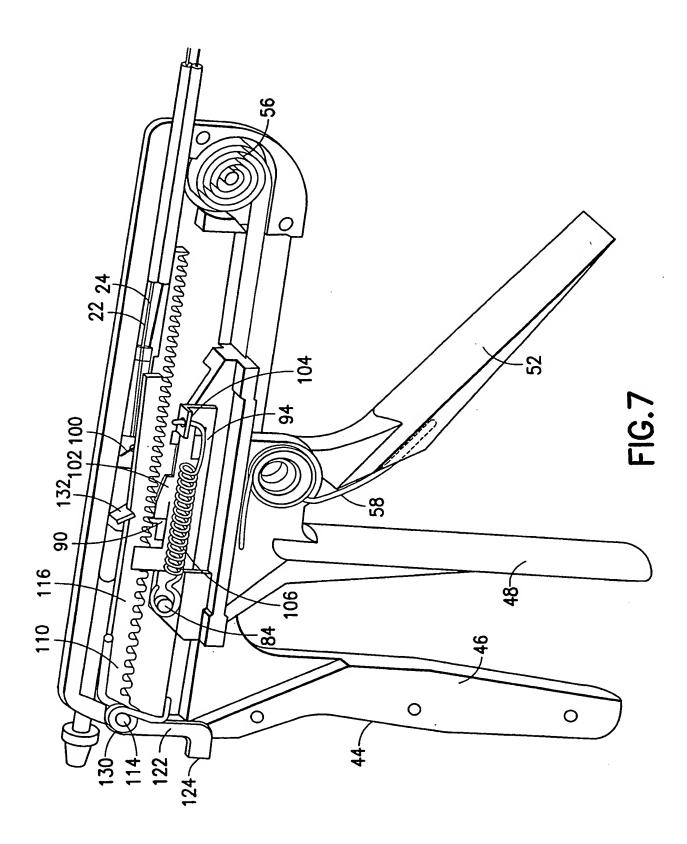


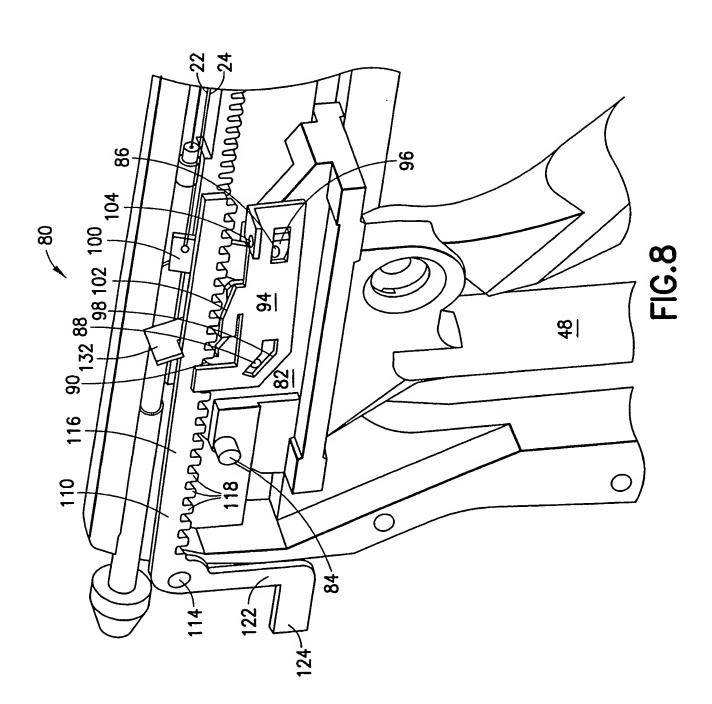


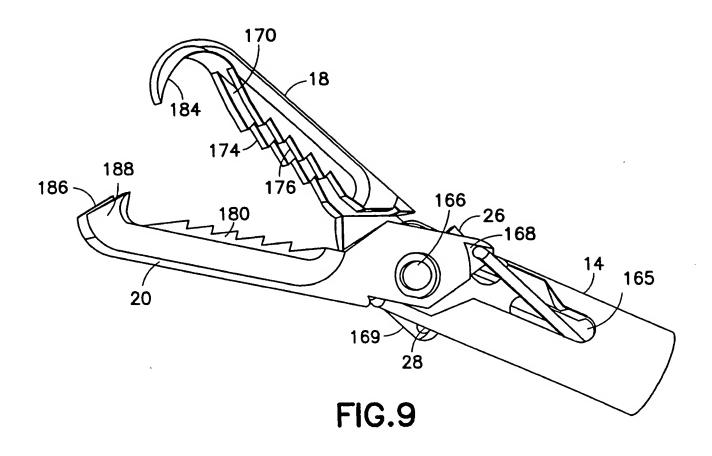












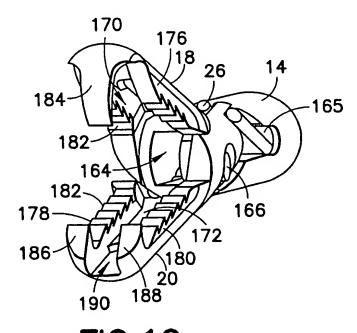
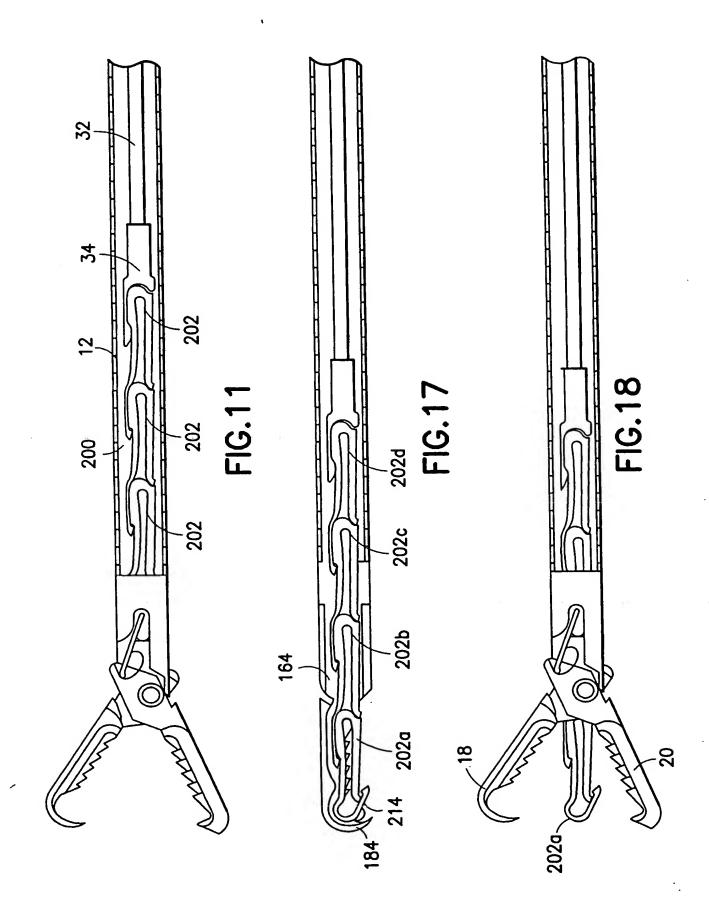
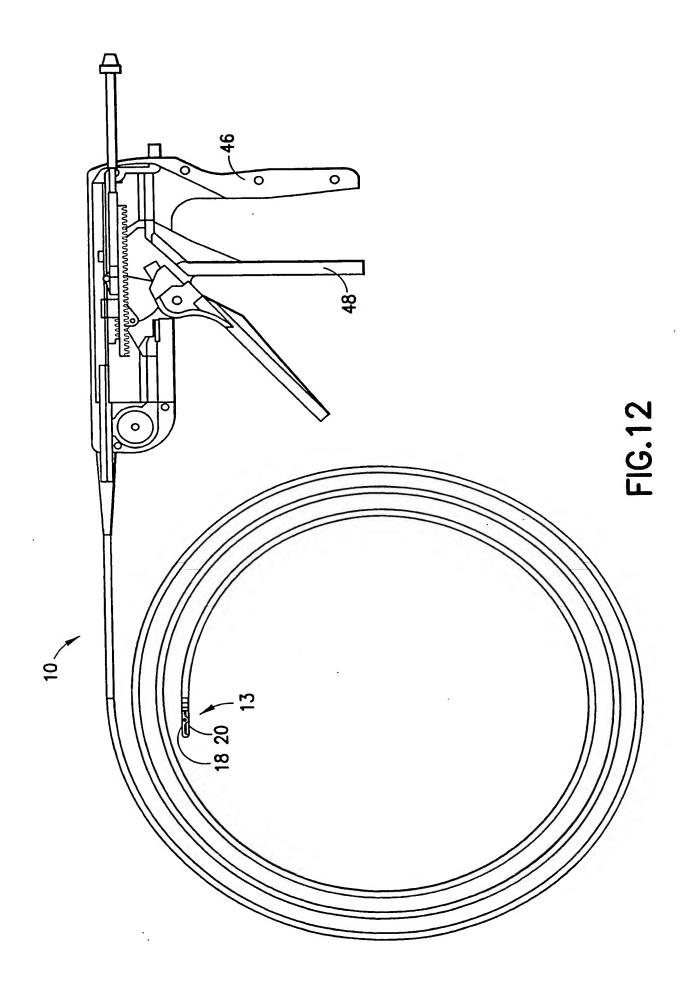
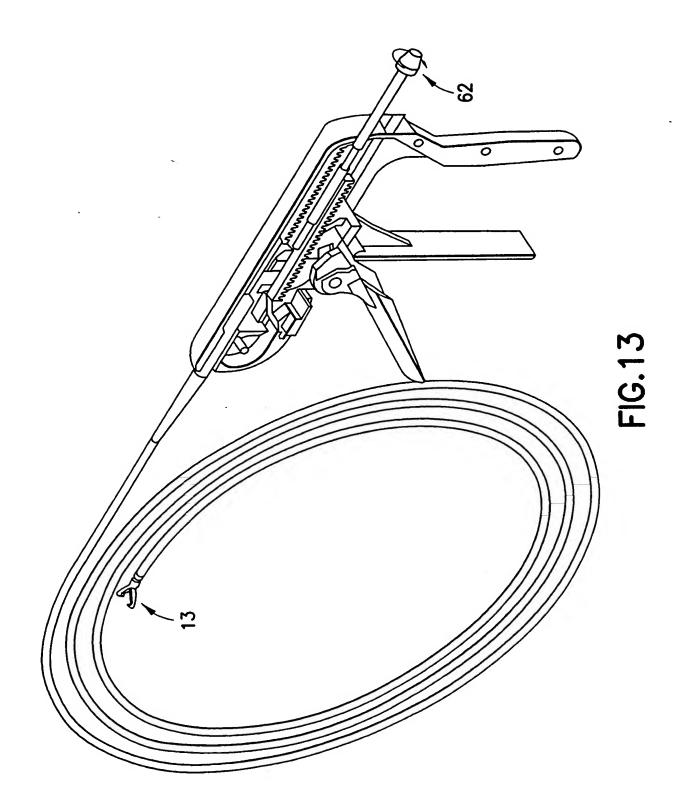
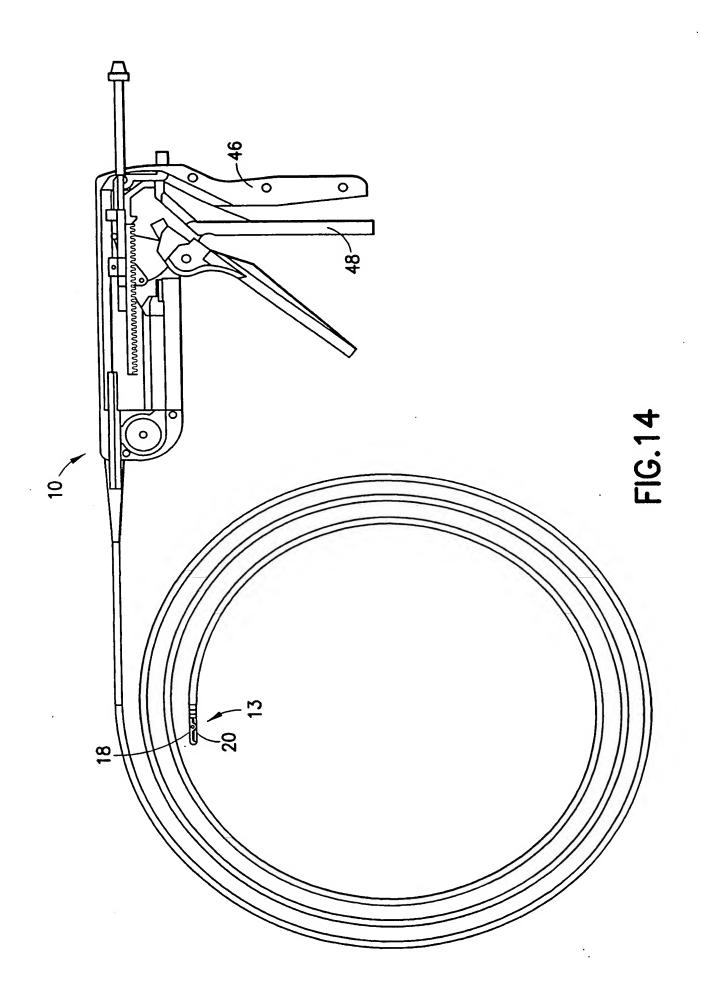


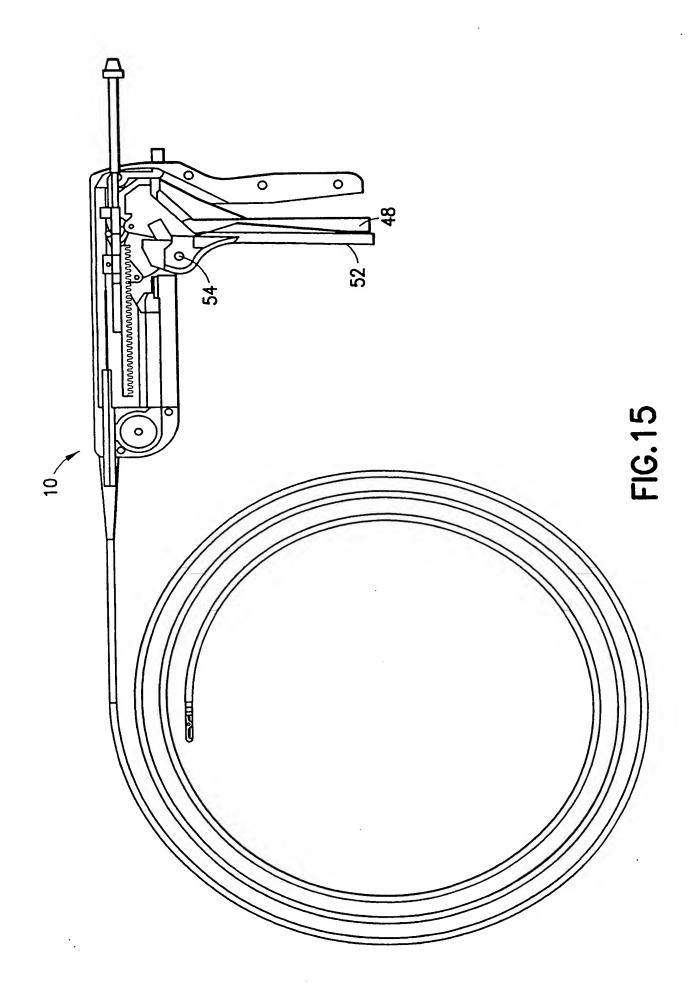
FIG.10

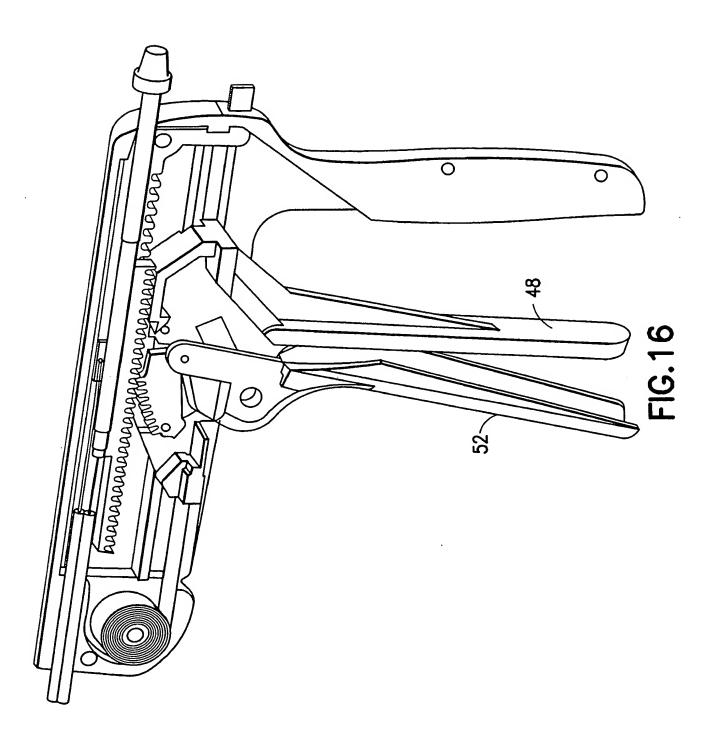


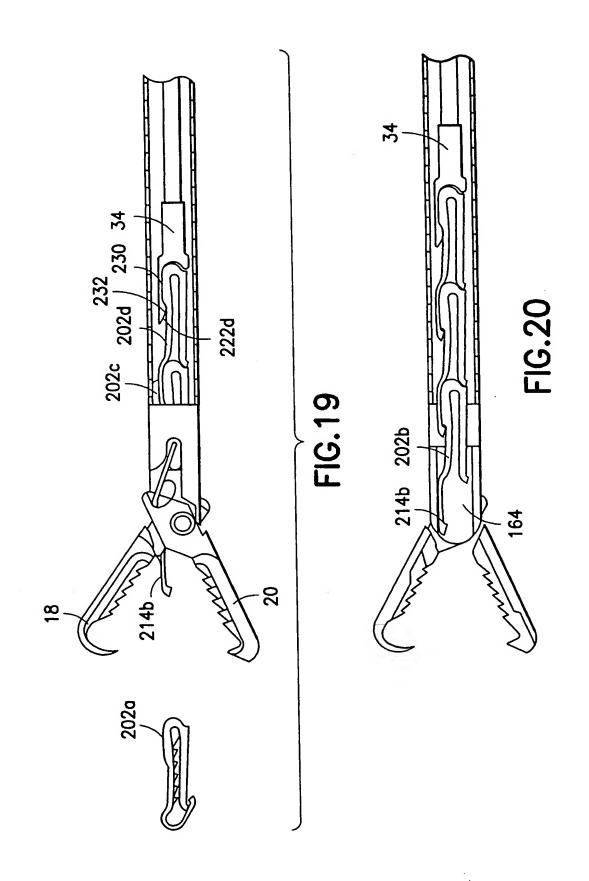


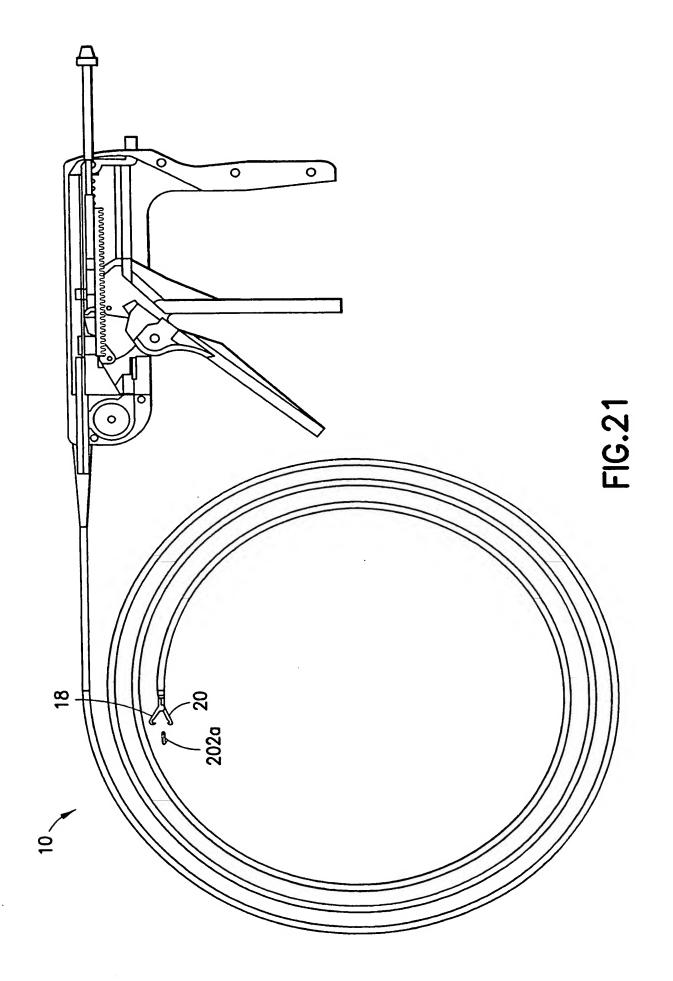












				,	r							_	_		
0.083	0.054	0.017	0.009 YES	RUN #11	0.77		1.77	2.76	3.15	3.61	4.48	5 17	5	11 lb	000 ON
0.086	0.054	0.017	0.009 YES	RUN #10	0.57	1.02	1.39	2.09	3.19	3.5	3.92	CVV	4.72	11 b	NO LOOPS
0.086	0.053	0.017	0.009 YES	RUN #9	0.4	1.12	1.61	2.01	2.44	2.78	3.54	00 7	4.20	11 lb	2 L00PS
0.09	0.053	0.017	0.009 YES	RUN #8	0.87	1.62	2.07	2.61	3.5	3.87	4.56	70,	4.01	11 15	NO LOOPS 2 LOOPS NO LOOPS NO LOOPS
0.09	90.0	0.02	0.011 YFS	RUN #7	0.45	69.0	1.02	1.51	2.26	2.56	7 34		3.54	11 lb	2 L00PS
0.09	90.0	0.02	0.011 YFS	RUN #6	0.56	1.07	1.7	2.6	2.98	3.70	200	5	4.08	11 lb	1 L00PS
0.09	90.0	0.02	0.011 yes	RUN #5	0.59	1.07	1.9	23	3.07	7.68	202	0.33	4.03	11 lb	2
0.09	90.0	0.015	0.011	RIIN #4	0.54	1.07	1.51	2 62	205	2.11	7.1.7			11 lb	NO LOOPS
60.0	90.0	0.017	0.011	RIN #3	0.32	0.9	1 44	100	2,50	2.73	7.77	3.37		11 lb	2 L00PS
0.09	90.0	0.017	0.011	PIN #2	0.24	0.75	1 24	1 21	0.75	2.70	70.7	3.12	3.42	11 lb	1 L00PS
60.0	90.0	0.017	0.011	CJ NIG	0.46	1 10	1 67	7.0	2.13	4/.7	77.0	5.52	3.82	11 B	NO LOOPS 1 LOOPS 2 LOOPS
00 1100	COIL I.D.	CLIP ADVANCING WIRE 0.D.	END EFFECTS WIRE 0.D.	BAKKIEK SHEAIH	-	- 0	2 2	2 -	0 4	<u>a</u>	<u>9</u>	2 2 2	8 lb	WFICHT	POSITION

FIG.22

